



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D4018-5

Job Sheet 197692



Part No: D4018-5

Job Qty: 45 pcs

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/12/19

Job Tracking No:

Due Date: 7/30/19

Created By: Jennifer Renwick

Type: SOLD

Description:

**Note:** DWG REV E SHEET 5 IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as per dwg revA 10.03.15  
verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD  
10.08.18 verified by:EC

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                   | Qty    | Start Date | Due Date | Standard Setup Run Hrs Hrs | Workcenter/Supplier      | Sign-off |
|-------|-----------------------------|--------|------------|----------|----------------------------|--------------------------|----------|
| 100   | Large Fab - Basket - 1      | 45 pcs | 7/30/19    |          | 0.00 3.75                  | Large Fab - 1            |          |
|       |                             |        |            |          |                            | Large Fab - 10           |          |
|       |                             |        |            |          |                            | Large Fab - 2            |          |
|       |                             |        |            |          |                            | Large Fab - 3            |          |
|       |                             |        |            |          |                            | Large Fab - 4            |          |
|       |                             |        |            |          |                            | Large Fab - 5            |          |
|       |                             |        |            |          |                            | Large Fab - 6            | MAC      |
|       |                             |        |            |          |                            | Large Fab - 7            |          |
|       |                             |        |            |          |                            | Large Fab - 8            |          |
|       |                             |        |            |          |                            | Large Fab - 9            |          |
|       |                             |        |            |          |                            | Large Fab - 11 (Various) |          |
| 110   | QC 5                        | 45 pcs | 7/30/19    |          | 0.00 0.00                  | QC 5 - 10                |          |
|       |                             |        |            |          |                            | QC 5 - 12                |          |
|       |                             |        |            |          |                            | QC 5 - 17                |          |
|       |                             |        |            |          |                            | QC 5 - 18                |          |
|       |                             |        |            |          |                            | QC 5 - 19                |          |
|       |                             |        |            |          |                            | QC 5 - 22                |          |
|       |                             |        |            |          |                            | QC 5 - 24                |          |
|       |                             |        |            |          |                            | QC 5 - 3                 |          |
|       |                             |        |            |          |                            | QC 5 - 43                |          |
|       |                             |        |            |          |                            | QC 5 - 49                |          |
|       |                             |        |            |          |                            | QC 5 - 51                |          |
|       |                             |        |            |          |                            | QC 5 - 58                |          |
|       |                             |        |            |          |                            | QC 5 - 68                |          |
|       |                             |        |            |          |                            | QC 5 - 9                 |          |
|       |                             |        |            |          |                            | QC 5 - 50                |          |
|       |                             |        |            |          |                            | QC 5 - 30                |          |
|       |                             |        |            |          |                            | QC 5 - 40                |          |
|       |                             |        |            |          |                            | QC 5 - 61                |          |
|       |                             |        |            |          |                            | QC 5 - 81                |          |
| 120   | Packaging 3-1 - Stock - B4B | 45 pcs | 7/30/19    |          | 0.00 0.00                  | Packaging 3 - 1 - B4B    |          |
|       |                             |        |            |          |                            | Packaging 3 - 2 - B4B    |          |
|       |                             |        |            |          |                            | Packaging 3 - 3 - B4B    |          |
|       |                             |        |            |          |                            | Packaging 3 - 4 - B4B    |          |
|       |                             |        |            |          |                            | Packaging 3 - 5 - B4B    |          |
|       |                             |        |            |          |                            | Packaging 3 - 6 - B4B    |          |
|       |                             |        |            |          |                            | Packaging 3 - 7 - B4B    |          |
|       |                             |        |            |          |                            | Packaging 3 - 8 - B4B    |          |
|       |                             |        |            |          |                            | Packaging 3 - 9 - B4B    |          |
|       |                             |        |            |          |                            | Packaging 3 - 10 - B4B   |          |

Plex 7/12/19 3:08 PM Dart.Renwick.Jennife

|                                                                                                                                                                                                                         |                       |                       |                            |                        |             |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|----------------------------|------------------------|-------------|
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 11 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 12 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 13 - B4B | 14          |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 14 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 15 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 16 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 17 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 18 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 19 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 20 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 21 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 22 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 23 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 24 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 25 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 26 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 27 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 28 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 29 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 30 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 31 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 32 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 33 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 34 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 35 - B4B |             |
|                                                                                                                                                                                                                         |                       |                       |                            | Packaging 3 - 36 - B4B |             |
| 130 QC 21 - SA                                                                                                                                                                                                          | 45 pcs                | 7/30/19               | 0.00 0.00                  | QC 21 - SA - 21        | DAG 21 3-85 |
|                                                                                                                                                                                                                         |                       |                       |                            | QC 21 - SA - 70        |             |
|                                                                                                                                                                                                                         |                       |                       |                            | QC 21 - SA - 53        |             |
| Part Op 100 - (Fabricate per Drwg)<br>Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)<br>120 - (Identify as per dwg & Stock Location: _____)<br>130 - (QC21- Final Inspection - Work Order Release) |                       |                       |                            |                        |             |
| <b>Job BOM</b>                                                                                                                                                                                                          |                       |                       |                            |                        |             |
| <b>Part / Item</b>                                                                                                                                                                                                      | <b>Component Name</b> | <b>Quantity</b>       | <b>Operation</b>           | <b>Container</b>       |             |
| M304TS0.500W.049                                                                                                                                                                                                        | Square Tubing         | 25.0110 ft (.5558 ea) | 100-Large Fab - Basket - 1 | S184216                |             |
| <b>Job Allocations</b>                                                                                                                                                                                                  |                       |                       |                            |                        |             |
| <b>Operation</b>                                                                                                                                                                                                        | <b>Component Part</b> | <b>Required</b>       | <b>Inventory</b>           | <b>Allocated</b>       |             |
| 100-Large Fab - Basket - 1                                                                                                                                                                                              | M304TS0.500W.049      | 25                    | 1,327                      | 0                      |             |
| <b>Part Specifications</b>                                                                                                                                                                                              |                       |                       |                            |                        |             |
| Specifications could not be found.                                                                                                                                                                                      |                       |                       |                            |                        |             |

Plex 7/12/19 3:08 PM Dart.Renwick.Jennifer



Container No: S199434



Part: D4018 - 5

Job No: 197692

Serial No/Batch: S199434

Revision:

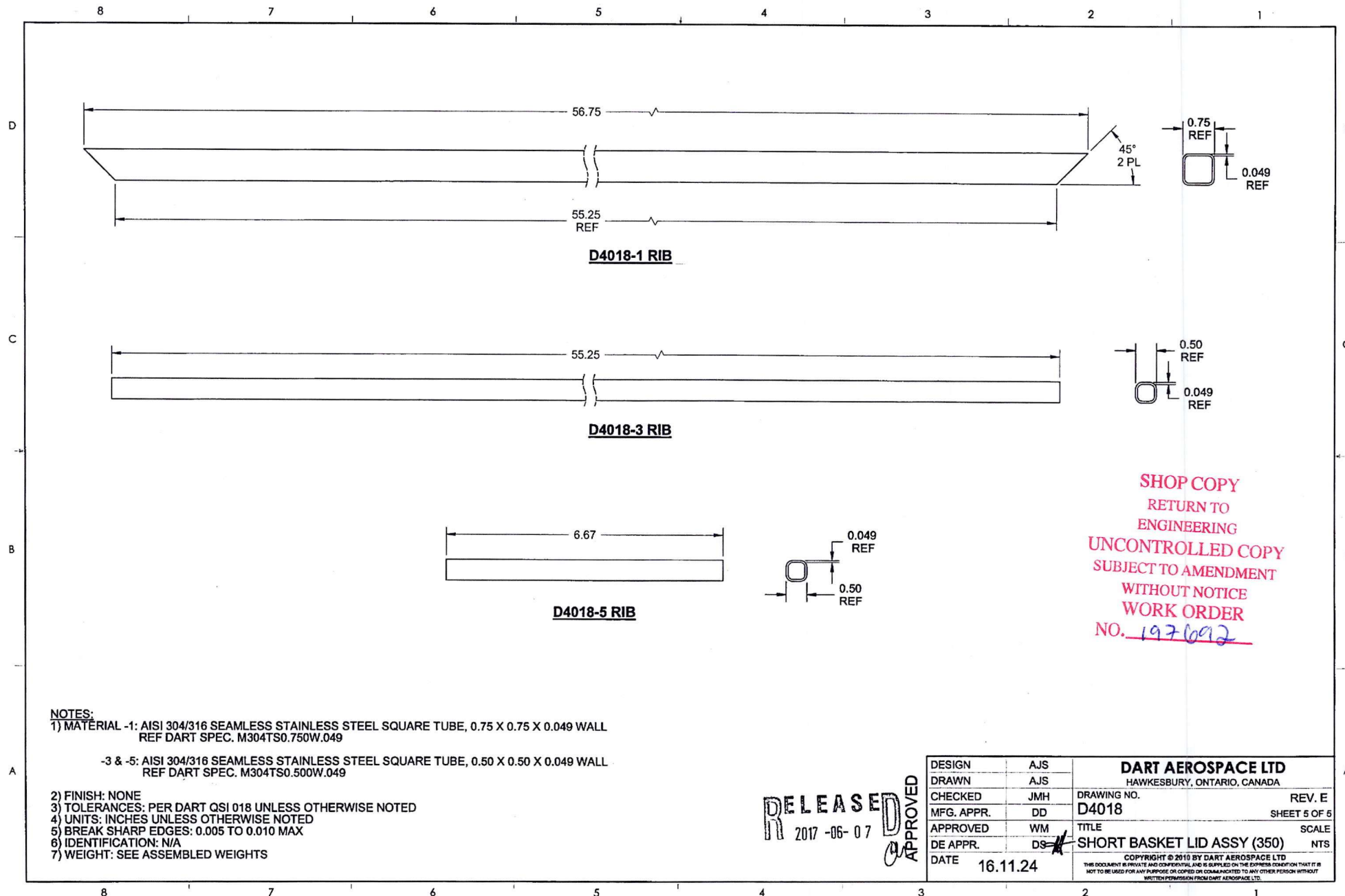
Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/22/19

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WORK ORDER  
NO. 197692

**NOTES:**

1) MATERIAL -1: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL  
REF DART SPEC. M304TS0.750W.049

-3 & -5: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL  
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

RELEASED  
2017-06-07  
APPROVED

|            |          |                                                                                                                                                                                                                                                                                                |              |
|------------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | AJS      | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                                                      |              |
| DRAWN      | AJS      | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                                    |              |
| CHECKED    | JMH      | DRAWING NO.                                                                                                                                                                                                                                                                                    | REV. E       |
| MFG. APPR. | DD       | <b>D4018</b>                                                                                                                                                                                                                                                                                   | SHEET 5 OF 5 |
| APPROVED   | WM       | TITLE                                                                                                                                                                                                                                                                                          | SCALE        |
| DE APPR.   | DS       | <b>SHORT BASKET LID ASSY (350)</b>                                                                                                                                                                                                                                                             | NTS          |
| DATE       | 16.11.24 | <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |